



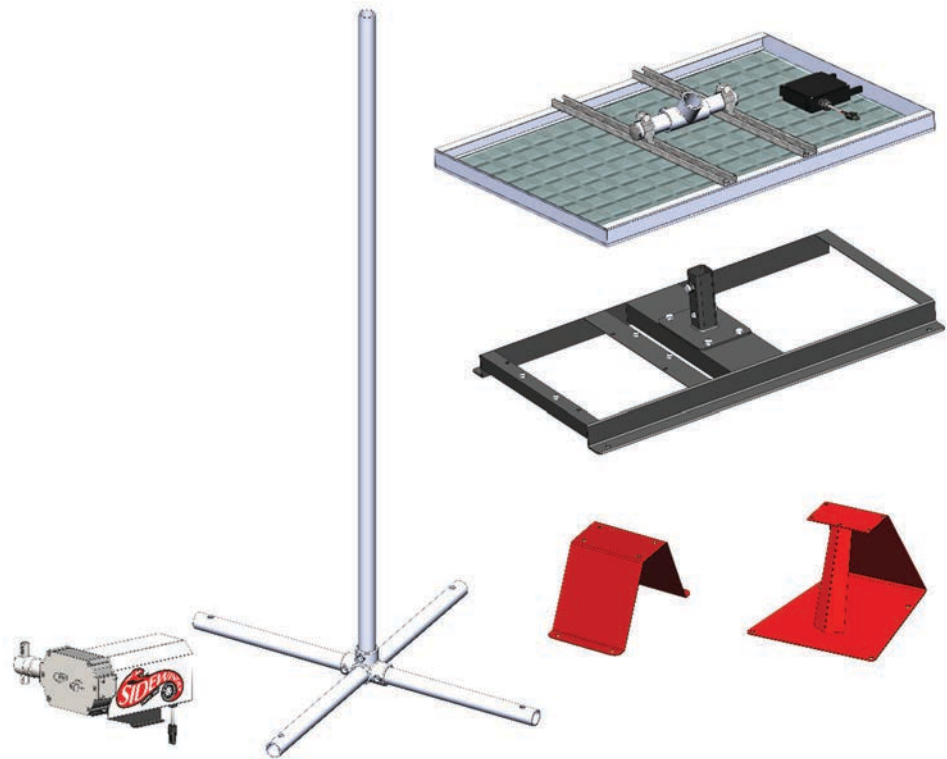
Solar Pumps with GEN2 Timer

Proudly Manufactured in the United States of America

BASIC SYSTEM SETUP:

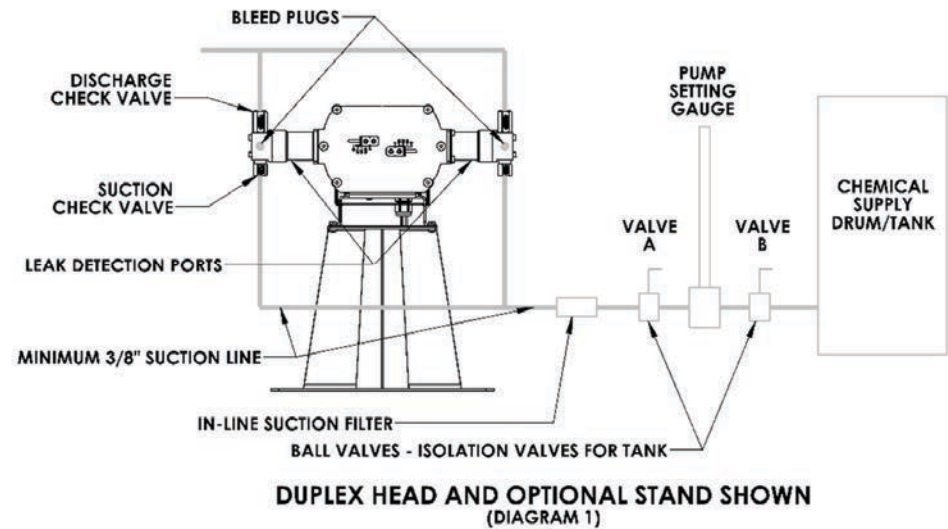
Step 1: INSTALL SOLAR PANEL(S) - If your solar panel is supplied by Sidewinder, install it with the supplied mounting components. A simple tee type mount is supplied and pre-attached on single panel setups, and is part of the install kit for double panel setups. Separate instructions will be included with the solar panel kit. Set the tee on top of the stand pole, point the panel to the south and tighten the lower set screw. Adjust the tilt of the panel to the suggested degree of inclination. ***Use care to avoid damage to the glass panels. Location MUST provide full southern exposure with NO SHADE.***

Step 2: MOUNT THE PUMP - Securely fasten your Sidewinder Pump in the desired location. Sidewinder offers a welded skid providing the mounting location for the pump and also stand-alone stands for the pump. As an alternate, the integral pump motor mount can be bolted directly to any existing structure.



Step 3: PLUMBING THE PUMP: (See Illustration below – duplex version shown)

- a) Install pump setting gauge between two isolation ball valves as shown below.
- b) Install pump with suction filter and isolation ball valve between the pump and the pump setting gauge.
- c) Connect the feed line to the Suction Check Valve(s) using 1/4" MNPT connectors.
- d) Connect the discharge line to the Discharge Check Valve(s) using 1/4" MNPT connectors.
- e) 1/8" FNPT ports are provided for detection of seal leakage. They may be used to plumb drainage to a containment area.
- f) **NOTE: Industry safety practice requires installation of a properly sized pressure safety valve at the discharge side of the pump.**
- g) **NOTE: Sidewinder Pumps Inc. strongly recommends the addition of a line check valve at the point of injection.**
- h) **NOTE: Do not use non-metallic discharge lines.**
- i) **NOTE: If using a "Divider Block" in the discharge line, a pressure safety valve must be installed in the discharge line at the pump. Failure to do so will void the pump warranty and most importantly, will create a safety hazard! (See Note " f " above also)**

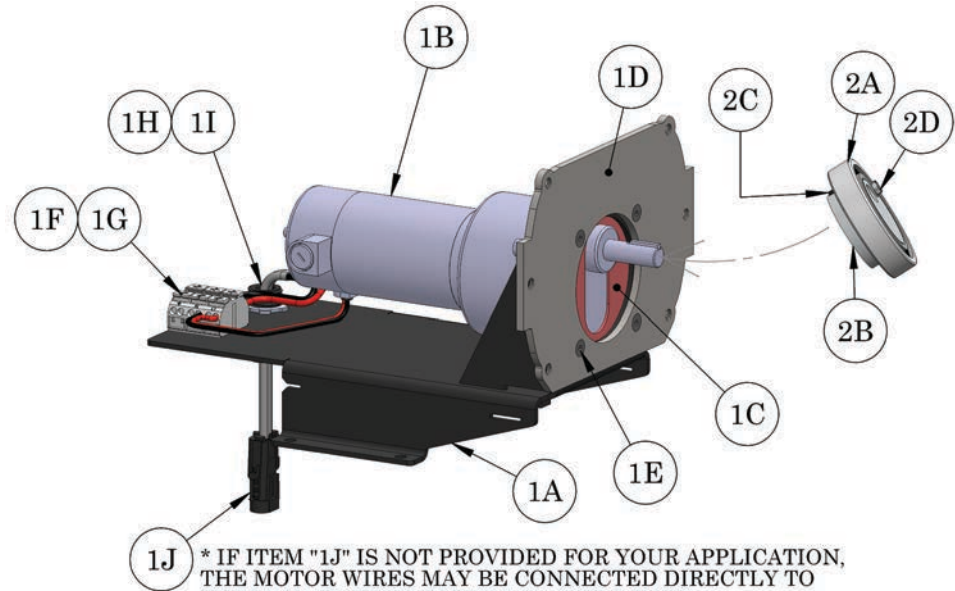
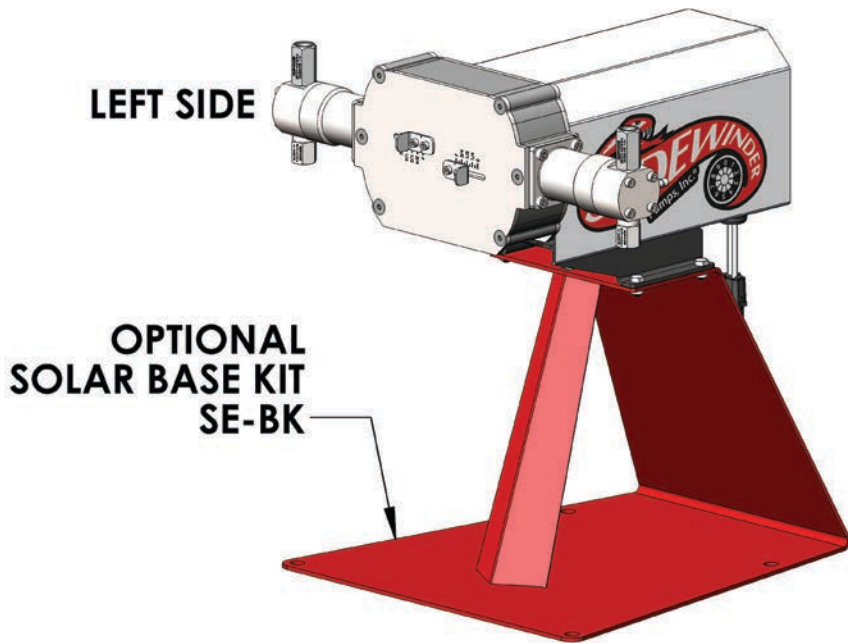


Step 4: Wiring the Panel & Pump – Your Sidewinder pump requires a timing device to cycle the pump on and off to effectively control pump output. Sidewinder offers control boxes that contain a timer, charge controller, and storage area for your system battery. Connections to the pump motor and solar panel(s) are accomplished via dedicated wiring harnesses and can only be connected one way. Use weatherproof snap fit harnesses available from Sidewinder.

PARTS LIST: MAIN PUMP ASSEMBLY

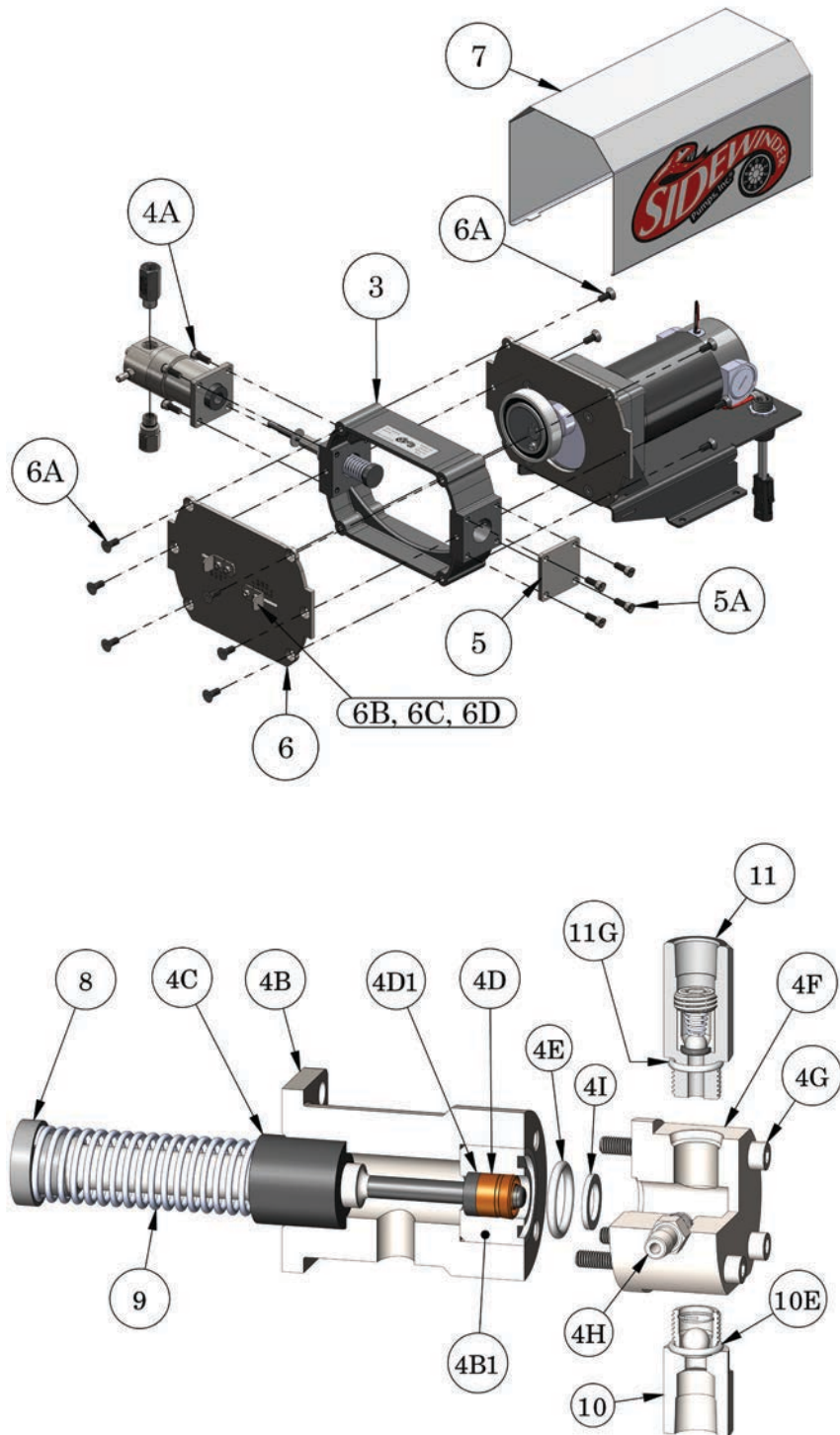
Pump part number structure:

S 1-SIMPLEX; 2-DUPLEX PRESSURE RATING PLUNGER SIZE PLUNGER SEAL CHECK VALVE / BODY SEAL CHECK VALVE BALL WET END PLUNGER OPTIONS



* IF ITEM "1J" IS NOT PROVIDED FOR YOUR APPLICATION, THE MOTOR WIRES MAY BE CONNECTED DIRECTLY TO ITEM "1F", THROUGH ITEM "1H", CORD GRIP.

Item No.	Qty	Part Description	Part Number	
			LP VERSION	HP VERSION
1	1	Motor & Base Assembly	SE-MBA-2-A	SE-MBA-5-A
1A	1	Motor Base	SE-B-1-A	
1B	1	Motor	SE-MA-1-A	SE-MA-3-A
1C	1	Gasket, Motor to Motor Base	SE-P-1	N/A
1D	1	Rear Coverplate	SE-P-1-H-1	SE-P-1-H-2
1E	4	Screw, Motor Mount	C-001-10-1	C-002-12-1
1F	1	Terminal Block	SE-TB-1-A	
1G	2	Screw, Terminal Block Mount	C-003-10-3	
1H	1	Cord Grip	SE-CG-1-A	
1I	1	Cord Grip Nut	C-008-8-A	
1J	1	Wire Assembly, Motor	WA-C-300	
2	1	Cam Assembly	SE-CA-8	SE-CA-10
2A	1	Bearing	SE-C-1-C	
2B	1	Cam Assembly	SE-C-8-A	SE-C-10-A
2C	1	Set Screw	C-004-06	
2D	1	Cam/Bearing Lockscrew	C-015-06-2	



Item No.	Qty	Part Description	Part Number		
			1/4" Plunger	3/8" Plunger	1/2" Plunger
3	1	Pump Housing	SE-2-1-M		
4 *	1	Pump Assembly	SE-PA-4062	SE-PA-6062	SE-PA-8062
4A	4	Screw, Mount Tube to Pump Housing	C-007-10-3		
4B	1	Mounting Tube	SE-MT-1-B		
4B1	1	Mounting Tube Insert	SE-MTI-4-A	SE-MTI-6-A	SE-MTI-8-A
4C	1	Bushing	SE-MT-1-D		
4D	1	Plunger Seal, Teflon Carbon Filled Graphite Uniseal (STANDARD) See Sheet 6 for optional seals	18-42	18-62G	18-82
4D1	1	Backup Ring	18D-42	18D-62G	18D-82
4E	1	O-Ring, Pump Mounting Tube	C-006-116-6	C-006-119-6	C-006-119-6
4F	1	Pump Chamber	SE-PC-2-B		
4G	4	Pump Chamber Mounting Screw	C-005-28-3		
4H	1	Bleed Plug	SE-BP-1-A		
4I	1	Pump Chamber Shim	SE-SHIM-B	SE-SHIM-B	N/A
5 **	1	Simplex Coverplate	SE-SC-A		
5A	4	Screw, Simplex Coverplate	C-007-10-3		
6	1	Front Coverplate	SE-P-1-H-4		
6A	12	Screw, Coverplates to Housing	C-002-10-3		
6B	2	Stroke Limiter Control Tab	SE-SL-1-A		
6C	2	Stroke Limiter Stop	SE-SL-2-A		
6D	4	Screw, Stroke Limiter	C-021-08-3		
7	1	Motor Cover	SE-MC-A-W		
8 *	1	Plunger Assembly	SE-PLA-4-A	SE-PLA-6-A	SE-PLA-8-A
9 *	1	Return Spring	SE-RS-1-A		
10 *	1	Suction Check Valve	SE-CV-4-S-2-2-6		
10A	1	Suction Check Valve Body	SE-CV-4-S-2-A		
10B	1	Ball, Suction Check Valve	SE-CVB-5-4		
10C	1	G-Clip	22C-42-2		
10E	1	O-Ring, Check Valve to pump chamber	C-006-906-6		
11 *	1	Discharge Check Valve	SE-CV-4-D-2-2-6		
11A	1	Discharge Check Valve Body	SE-CV-4-D-2-A		
11B	1	Ball, Discharge Check Valve	22B-42-2		
11C	1	Valve Seat Sleeve	23D-42-2		
11D	1	Spring, Tapered	23C-42-2		
11E	1	Spring Retainer	23E-42-2		
11F	1	O-Ring, Discharge Check Seat	C-006-009-7		
11G	1	O-Ring, Check Valve to pump chamber	C-006-906-6		
*	Double quantities for duplex unit; Item 4 is shown in exploded view as Items 4A - 4I				
**	Simplex Unit Only				
NOTE 1	To change the plunger size, replace Items Items: 4B1, 4D, 4D1, 4E, 8, AND 12 ONLY.				
	ATTENTION: Item 4I is not used with 1/2" plunger assemblies.				

Troubleshooting - Sidewinder Solar Chemical Injection Pump

Problem	Possible Cause	Action
Pump not running	• Battery low or dead	• Check all electrical connections.
		• Test battery and replace if necessary.
	• Timer turned off • Blown fuse	• Insure that solar panel is clean and getting full sunlight.
		• Verify system design is adequate to meet autonomy requirements.
		• Reset the timer breaker located on top of the timer.
• Loose Connection in Wiring	• Check fuse located in battery/control box. Check all connections. Verify that discharge line is not blocked or a valve closed.	
• Motor failure	• Verify 12VDC at motor terminal. Use "RUN" option on timer to send 12VDC to motor, and verify with voltmeter. • Check brushes or replace motor (if above actions do not correct issue).	
Pump runs, no fluid discharge	• Air in pump chamber	• Open bleed plug (#4H) and purge until steady flow of fluid, then close bleed plug. If pump continues vapor locking remove spring from discharge check valve to purge the vapor. 1/4" plunger pumps may require removal of discharge check valve to completely bleed all air from the pump chamber.
	• Fluid flow blocked by plugged line, closed suction valve, extremely high viscosity or lack of fluid supply	• Provide free flow of fluid to pump suction, fluid level in tank must be above level of bleed plug.
	• Suction or discharge check valve leaking	• Put pump setting gauge in test position to determine which valve is leaking. Fluid falling then rising in the gauge indicates suction check valve, fluid level remaining constant in gauge indicates discharge check.
	• Chemical filter clogged	• Replace filter element or clean filter.
	• Return spring broken	• Remove front coverplate (#6). Observe pump running. If plunger (#8) not fully engaging or following the cam, stop the pump and check for broken spring or sticking plunger. Replace spring (#9) or lubricate plunger.
	• Plunger sticking	
	• Stroke limiter set to zero or very short stroke	• With Pump running, adjust stroke limiter (Loosen (2) #6D screws and adjust tab #6B, to allow a longer pump stroke. Always use a full stroke if possible. Reduce output by timer settings, then use stroke limiter for fine tuning pump output.
Premature seal failure	• Chemical compatibility	• Check the plunger first. If plunger is scored or damaged, replace plunger and seal. • If seal still fails, change to different seal material.
	• Abrasive material in chemical	• Install suction filter.
	• Bushing (#4C) worn	• Replace bushing part # SE-MT-1-B.
Chemical leakage	• Damaged or leaking suction line, discharge line or seal failure	• Prior to repair:
		• Open the control/battery box and turn the timer to the "OFF" position.
		• Close Isolation ball valve "B" between pump setting gauge and chemical tank (see Diagram 1 on page 2) • Close isolation ball valve "A" between pump and pump setting gauge (see Diagram 1 on page 2)

NOTE: When performing repairs, follow the suggested procedures as described in Pump Repair or Emergency Shut Down section of IOM

NOTE: In the event of an emergency shut down, follow the suggested procedures as described in the Pump Repair or Emergency Shut Down section of IOM

NOTE: Item numbers referenced are in the Suggested Pump Installation and System Setup Diagram and Pump Breakdown of IOM

PARTS LIST: MAIN PUMP ASSEMBLY

Pump part number structure:

S 1-SIMPLEX; 2-DUPLEX
 PRESSURE RATING
 PLUNGER SIZE
 PLUNGER SEAL
 CHECK VALVE / BODY SEAL
 CHECK VALVE BALL
 WET END
 PLUNGER OPTIONS

ITEM	CODE	DESCRIPTION
PRESSURE RATING	2	LP VERSION (UP TO 2000 PSI MAX)
	3	MP VERSION (UP TO 3000 PSI MAX)
	4	HP VERSION (UP TO 5000 PSI MAX)
PLUNGER SIZE	4	1/4"
	6	3/8"
	8	1/2"
PLUNGER SEAL OPTIONS	0	TEFLON GRAPHITE UNISEAL
	1	TECHNO UNISEAL (POLYIMIDE)
	4	TEFLON UNISEAL
	4A	TEFLON UNISEAL W/ AFLAS O-RING INSERT
	4B	TEFLON UNISEAL W/ BUNA O-RING INSERT
	4V	TEFLON UNISEAL W/ VITON O-RING INSERT
	8	POLYBLEND UNISEAL
	8V	POLYBLEND UNISEAL W / VITON INSERT
	9	CUSTOMER SPECIFIED
V	VITON/CARBON TEFLON UNISEAL	
CHECK VALVE / BODY SEAL OPTIONS	2	VITON O-RING
	3	BUNA O-RING
	5	CHEMRAZ O-RING
	6	HITEC O-RING (AFLAS)
	7	VIRGIN TEFLON O-RING
CHECK VALVE BALL OPTIONS	2	316 STAINLESS STEEL
	4	CERAMIC
WET END	2	316 STAINLESS STEEL
PLUNGER OPTIONS		LEAVE BLANK FOR STD. CERAMIC COATED
	0	17-4 STAINLESS STEEL

Manufacturer Disclaimer

Sidewinder recommends the use of 316SS seamless tubing rated for the maximum discharge pressure of the specific pump model being used. DO NOT USE poly tubing, copper tubing, and/or seamed tubing as a discharge line. Use of incorrect material may result in discharge line failure leading to personal injury, death, and/or compromise to intended injection objectives. For Safety Purposes and Good Engineering Practice, the manufacturer recommends placement of a properly sized Pressure Relief Valve (PRV) / Pressure Safety Valve (PSV) on the pump discharge line at the pump, with the relief line plumbed back to the chemical tank.

APPROXIMATE QUARTS PER DAY AT VARIOUS ON-TIME / OFF-TIME SETTINGS

(ALWAYS VERIFY ACTUAL OUTPUT WITH A PUMP CALIBRATION GAUGE)

BATCH DOSING SETTINGS	PLUNGER DIAMETER	ON MIN	OFF MIN	SIMPLEX QTS / DAY	DUPLEX QTS / DAY	PLUNGER DIAMETER	ON MIN	OFF MIN	SIMPLEX QTS / DAY	DUPLEX QTS / DAY	PLUNGER DIAMETER	ON MIN	OFF MIN	SIMPLEX QTS / DAY	DUPLEX QTS / DAY
	1/4"	60	0	73.5	146.9	3/8"	60	0	165.3	330.6	1/2"	60	0	293.9	587.8
	1/4"	55	5	67.3	134.7	3/8"	55	5	151.5	303.1	1/2"	55	5	269.4	538.8
	1/4"	50	10	61.2	122.4	3/8"	50	10	137.8	275.5	1/2"	50	10	244.9	489.8
	1/4"	45	15	55.1	110.2	3/8"	45	15	124.0	248.0	1/2"	45	15	220.4	440.8
	1/4"	40	20	49.0	98.0	3/8"	40	20	110.2	220.4	1/2"	40	20	195.9	391.8
	1/4"	35	25	42.9	85.7	3/8"	35	25	96.4	192.9	1/2"	35	25	171.4	342.9
	1/4"	30	30	36.7	73.5	3/8"	30	30	82.7	165.3	1/2"	30	30	146.9	293.9
	1/4"	25	35	30.6	61.2	3/8"	25	35	68.9	137.8	1/2"	25	35	122.4	244.9
	1/4"	20	40	24.5	49.0	3/8"	20	40	55.1	110.2	1/2"	20	40	98.0	195.9
	1/4"	15	45	18.4	36.7	3/8"	15	45	41.3	82.7	1/2"	15	45	73.5	146.9
	1/4"	10	50	12.2	24.5	3/8"	10	50	27.6	55.1	1/2"	10	50	49.0	98.0
	1/4"	5	55	6.1	12.2	3/8"	5	55	13.8	27.6	1/2"	5	55	24.5	49.0
1/4"	1	59	1.2	2.4	3/8"	1	59	2.8	5.5	1/2"	1	59	4.9	9.8	

INTERMITTENT FLOW SETTINGS	PLUNGER DIAMETER	ON SEC	OFF SEC	SIMPLEX QTS / DAY	DUPLEX QTS / DAY	PLUNGER DIAMETER	ON SEC	OFF SEC	SIMPLEX QTS / DAY	DUPLEX QTS / DAY	PLUNGER DIAMETER	ON SEC	OFF SEC	SIMPLEX QTS / DAY	DUPLEX QTS / DAY
	1/4"	60	0	73.5	146.9	3/8"	60	0	165.3	330.6	1/2"	60	0	293.9	587.8
	1/4"	55	5	67.3	134.7	3/8"	55	5	151.5	303.1	1/2"	55	5	269.4	538.8
	1/4"	15	3	61.2	122.4	3/8"	15	3	137.8	275.5	1/2"	15	3	244.9	489.8
	1/4"	12	4	55.1	110.2	3/8"	12	4	124.0	248.0	1/2"	12	4	220.4	440.8
	1/4"	6	3	49.0	98.0	3/8"	6	3	110.2	220.4	1/2"	6	3	195.9	391.8
	1/4"	7	5	42.9	85.7	3/8"	7	5	96.4	192.9	1/2"	7	5	171.4	342.9
	1/4"	8	8	36.7	73.5	3/8"	8	8	82.7	165.3	1/2"	8	8	146.9	293.9
	1/4"	7	10	30.3	60.5	3/8"	7	10	68.1	136.1	1/2"	7	10	121.0	242.0
	1/4"	6	12	24.5	49.0	3/8"	6	12	55.1	110.2	1/2"	6	12	98.0	195.9
	1/4"	4	12	18.4	36.7	3/8"	4	12	41.3	82.7	1/2"	4	12	73.5	146.9
	1/4"	2	10	12.2	24.5	3/8"	2	10	27.6	55.1	1/2"	2	10	49.0	98.0
	1/4"	2	22	6.1	12.2	3/8"	2	22	13.8	27.6	1/2"	2	22	24.5	49.0
1/4"	1	59	1.2	2.4	3/8"	1	59	2.8	5.5	1/2"	1	59	4.9	9.8	

MAXIMUM PRESSURES: LP: 1/4" - 2000 PSI, 3/8" - 850 PSI, 1/2" 500 PSI; HP: 1/4" - 5000 PSI, 3/8" - 2500 PSI, 1/2" - 1250 PSI

10. Pump Output Table (NOTE: Output rates less than 1.2 Qts/day can be achieved by setting "ON TIME" to seconds and "OFF TIME" to minutes. Contact the factory for more information.)



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